



SINGLE POINT TOOLS

CUTTING GRADE & COLOUR SELECTION

P20

This grade having medium qualities of both shock and wear resistance is suitable for plain turning and copy turning at medium cutting speeds and cuts. It is also useful for reducing the "build-up" when cutting light alloys under enforced conditions of low speeds.

K05

This grade has a high resistance to wear and is suitable for chilled iron roll turning and boring operations.

P30

A grade suitable for turning and planing at medium to low cutting speeds involving heavy cuts and coarse feeds. Can also be used for interrupted cutting due to high qualities of shock resistance, and is suitable for cutting under unfavourable conditions.*

K10

A grade for turning, milling and boring cast-iron, etc., at high cutting speeds, also suitable for chilled iron roll turning.

P40

This grade is suitable for very heavy loads when turning and planing at low speeds and high feeds. It can be used on steel castings with sand inclusions of a heavy duty nature, and under unfavourable conditions.*

K20

This grade is most suitable for turning, milling, and planing and general-purpose machining of all cast-iron and non-ferrous materials.

ASIATIC

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