

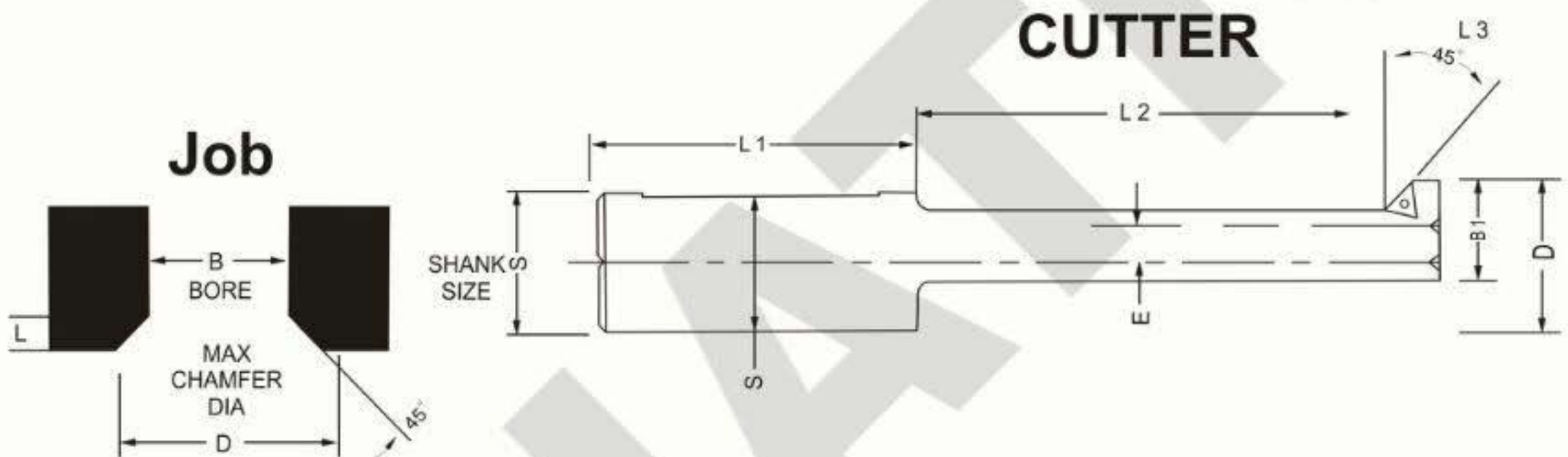
ASIATIC TOOLS & SLEEVES CORPORATION

48/49, Union Co-op. Industrial Estate, B/h. Gujarat Bottling Co., Rakhial, Ahmedabad - 23.

Voice.: +91-79-22911386, 22910617 Fax : +91-79-22911391

Email : asiatictools@yahoo.com Website : www.asiatictools.com

INDEXIBLE BACK CHAMFER CUTTER



STANDARD SIZE

No.	Job Bore B	B1	Back Chamfer Dia -D	E	Shank S	L3	L2	L1	Insert
1	14	13	20	3.5	20	13	40	50	TCMT-110204
2	17	16	23	3.5	20	13	50	50	TCMT-110204
3	21	20	27	3.5	25	15	70	60	TCMT-110204
4	24	23	31	4	25	15	80	60	TCMT-110204

SPECIAL SIZE CAN BE MADE AS PER REQUIREMENT

PROCESS

- 1). SPINDLE ORIENT
- 2). MOVE SPINDLE OUT OF CENTRE (E)
- 3). MOVE TOOL IN TO THE BORE
- 4). MOVE SPINDLE BACK TO CENTRE
- 5). START SPINDLE AND MACHINE UPWARD TO DESIRED LENGTH (L)
- 6). STOP SPINDLE MOVE SPINDLE DOWN
- 7). ORIENT SPINDLE
- 8). MOVE SPINDLE OUT OF CENTRE (E)
- 9). REMOVE THE TOOL OUT FROM THE JOB